PLANT LIST

Guillotine

2 x Technel Guillotines – High-speed sheeting from reels. Up to 18" wide

Finishing

MBO T69 Folder – Wide path round pile 8 plate feed folder. Slitting, trimming & guttering

Pafra Glue System – Applies lines or dots of permanent glue on folding systems

HH Time Cutting System – Selected time cuts and perforations. Can cut out a section of a lasered document whilst folding

HH M7 Special Finishing Line – 3 unit multi plate system for folding and cross-folding. Accepts time cutting & glueing heads for special finishing

High Speed Label Attacher – Applies self-adhesive stickers from reels or fan-folded packs

Data Processing

Postal optimisation	Data processing	Data cleansing	Web design
Royal Mail bulk discount services, DSA Postal options, Overseas Consolidation	Full data services including bespoke programming. 3 x full time programmers	Full data cleansing including Bereavement Screening MPS, PAF, NCOA, TPS, manual data cleaning where required	Web Design services including B2C, internal business systems and services, email marketing and response analysis

Mono Digital Printing and Personalisation

Machine	Sheet size	Print	Quality	Speed	Stationery	Extras
Xerox Primelink B9136	A5 to SRA3	Simplex/ Duplex	600 dpi	A4 136ppm A3 68ppm	52gsm to 350 gsm	High-capacity feeding, stacking, and finishing
Xerox Simplex/ Duplex Nuvera 144	Min: 182x203mm Max: 320x470mm	Simplex/Duplex	600 dpi	A4 Simplex 8,600/hour. A4 Duplex 4,300/hour.	49gsm to 220gsm	6 paper input bins with selective paper feeds. Stab stitching unit (Max: 320x470mm) + booklet maker.

Colour Digital Printing & Personalisation

Machine	Sheet size	Print	Controller	Stationery	Extras
Xerox Versant 4100 Press	Min: 98mm x 146mm Max: 330 x 660mm	High-speed colour Simplex / Duplex	Fiery EFI Print Server	52gsm to 400gsm	High-capacity feeding, stacking, and finishing. Halftone Screens for smoother, crisper resolution and improved gradients
Xerox Versant 3100	Min: 98 x 146mm, Max: 330 x 488mm	High speed colour Simplex / Duplex	Fiery EFI Print Server	52gsm to 350gsm	In-line 3 knife edge booklet-making, stab stitch unit and Optional 6pp A4 Banner Print

Envelope Printing

Machine	Details
Halm 6" 2 colour offset perfector	This machine can print most envelope sizes. Production speeds range from 15k per hour face only on C4 to 30k per hour on DL

Hand Enclosing

With our experienced team of up to 30 bench staff we can handle any type of fulfilment project, from standard envelope enclosing with multiple inserts to polybag enclosing and fulfilment into boxes, including blind matching, multiple matching, spot glueing, tabbing and collating.

100% reconciliation with scanned file based enclosing system (on request).

PLANT LIST

Machine Enclosing

Machine	Envelope size	No of inserts	Speed	Extras
Buhrs BB300 solo x 4	C6 (114x162mm) to B4 (250x353mm)	Up to 7	Up to 7,000/hour	Selective inserting Camera match up to 3 personalised items, one of which can be the outer envelope. Stream feeder and book feeder
Buhrs BB600	DL to C5	Up to 6	Up to 8,000/hour	Camera match up to 2 personalised items, one of which can be the outer envelope. Stream feeder. High Speed Facility

Full File based enclosing reconciliation system in place for 100% camera read in/read out.

Configuration of cameras allows for: Up to 3 separate hopper match/inline multi sheet match, fold and nest/Selective enclosing with match.

Book feeder, Multiple stream feeders and Raffle Book match and feed feeder stations.

Ink Jetting, Plastic Card Personalisation

2 x Matica S6200GG Thermal Printer – Dual duplex print engined 1 or 2 colour monochrome or full colour printing, hico or loco magstripe encoding with contactless chip read and writing

Matica T10 Thermal Printer – Mifare contactless chip writing, simplex/duplex 600 dpi thermal print + full encoding & full colour card printing

5 x Zebra ZXP Series 7 Printers – Simplex/duplex thermal print, full colour, magnetic encoding & Mifare contactless chip writing

Matica Embosser & Thermal Printer – Capable of Mifare contactless chip writing, simplex/duplex 600dpi thermal print flat to the card face + full encoding & full colour printing & embossing

Kirk Rudy High Speed Mounting System – Mounting cards (1 or 2) & other items to personalised stationery, up to 20,000 per hour Domino InkJet System Camera read card or magnetic stripe, lookup and inkjet onto carrier in one pass

Surefeed Product Attaching Line + Camera Matching System – Mounting of cards and/or other items to personalised/non-personalised stationery. Up to 20,000 items per hour

Additional Facilities and Services

Litho printing	Finishing	Regular fulfiment	Envelope supply
Managed litho supply B2/B1 formats	In-line Scoring/perfing, Die Cutting & creasing, Saddle stitching, Drilling Standard folds & cross folding, automated tabbing line for self mailers	Daily / weekly / monthly fulfilment	Plain, overprinted or flat sheet conversion

Warehouse

Racked, secure and insured for customer stock

Pick and pack facilities, forklift and reach goods

Goods in transit insurance

Full access to same day /overnight / international courier services and pallet network

Supports all DSA postal carriers

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